










Date: Tuesday, 7/11/2006 9:03:21 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-AGU001 Agusta Aerospace Corp	Drawing Name	: SPACEPOD HARDWARE KIT
Job Number	: 27849		
Estimate Number	: 12032		
P.O. Number	: N/A	Part Number	: K10018
This Issue	: 7/11/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 26013	Drawing Revision	: N/A
	Type : PURCHASED PARTS	Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 7/14/2006
Checked & Approved By	: <i>[Signature]</i>	Qty:	4 <i>ea</i>
Comment	: Est. B 04.06.09 Remove procedure for D2174-1/D2175 Kj /RF	Um:	Each

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
			
Comment: DOCUMENT CONTROL Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2			
2.0	D2174041	Web Assembly	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D2174-041 Web <i>B213H x 2 B26017 x 6U</i>			
3.0	D2985	Label	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Label Pick: Packing Kit Qty Part Number Description Batch 1 D2985 Decal <i>B24565 ✓</i>			
4.0	ALS71032130	Insert	
			
Comment: Qty.: 16.0000 Each(s)/Unit Total : 80.0000 Each(s) Steel Thr Ins 10-32 w/o Pick: Packing Kit			

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Part Number: K10018

Job Number:



Seq. #:

Machine Or Operation:

Description :

Qty	Part Number	Description	Batch
16	als7-1032-130	Insert	M19373 ✓

5.0

AN33A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
8	AN3-3A	Bolt	M100651 ✓

6.0

AN3H4A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : ~~40.0000~~ Each(s)

Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
8	AN3H4A	Bolt (or AN3H4)	M19512 x 32 32 ✓

7.0

AN52510R7

Screw



Comment: Qty.: 36.0000 Each(s)/Unit Total : 180.0000 Each(s)

Screw

Pick: Packing Kit

Qty	Part Number	Description	Batch
36	AN525-10R7 Screw		M18822 x 62 ✓ M101203 x 122 122 ✓

8.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Washer

Pick: Packing Kit

Qty	Part Number	Description	Batch
8	AN960JD10	Washer	M100743 ✓

9.0

AN960JD10L

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 80.0000 Each(s)

Washer

Pick: Packing Kit

Qty	Part Number	Description	Batch
16	AN960JD10L	Washer	M101291 ✓

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Part Number: K10018

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

MS21042L3

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total : ~~80.0000~~ 64 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description Batch

16 MS21042L3 Nut (or -3) M100373 ✓

11.0

MS24694S67

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : ~~40.0000~~ 32 Each(s)

Screw

Pick: Packing Kit

Qty Part Number Description Batch

8 MS24694S67 Screw

M17137 x 37 ✓

M10037 x 5 ✓

8/26/07/12

(4)

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/26/07/12

(4)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

8/26/07/12

(4)

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

8/26/07/13

(4)

Job Completion

